

Sept 1

Dart Aerospace Ltd.

Date: Tuesday, 15/08/2006 7:18:16 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACER  
 Job Number : 28172  
 Estimate Number : 10685  
 P.O. Number : *N/A*  
 This Issue : 15/08/2006 S.O. No. : *N/A*  
 Prsht Rev. : NC  
 First Issue : *N/A* Type : MACHINED PARTS  
 Previous Run : 27789  
 Written By : *[Signature]*  
 Checked & Approved By : *[Signature]*  
 Comment : EST REV. A 05.11.17 NEW ISSUE EC

Part Number : D34553  
 Drawing Number : D3455 REV.A  
 Project Number : N/A  
 Drawing Revision : A  
 Material : *N/A*  
 Due Date : 31/08/2006 Qty: *100* Um: *20* Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELNR1000 Delrin Round Bar 1"



Comment: Qty.: 0.0231 f(s)/Unit Total : 0.4620 f(s)  
 Delrin round bar 1.00"  
 (M-DELRIN-R1.000)  
 Batch: *101078*

*BG 06.08.16 100*

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA584 & DWG D3455,  
 FOLIO REV: *AA*  
 DWG REV: *A*

2-DEBURR AS REQUIRED

*Sent to GA (steps)*

*BG 06.08.16 100*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*BG 06.08.16 100*

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

*MS 06/08/16 100*

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: Deburr if necessary.

*SAN 06.08.16 100*  
*ml 06/08/21 100*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: DA Date: 2/10/27  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 15/08/2006 7:18:16 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 28172

Part Number: D34553

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



*06.08.21*

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST438*

*SL 06/08/22*

*100*

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*A. 06.08.23*

Job Completion



*C Loc 108/22*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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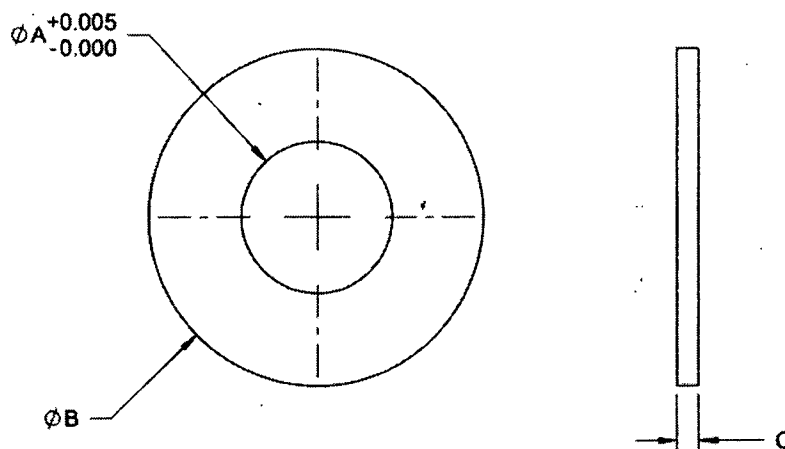
**NOTE:** Date & initial all entries



DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. <b>D3455</b>	REV. A SHEET 1 OF 1
DATE <b>05.09.02</b>		TITLE <b>SPACER</b>	SCALE 2:1
A	05.09.02	NEW ISSUE	

RELEASED

05.12.09



**D3455-X**

1) SPECIFICATION: D3455-X SPACER

DASH No.

WHERE 'X' IS THE SIZE PER THE FOLLOWING TABLE:

DASH No.	A (in)	B (in)	C (in)
-1	0.453	1.00	0.065
-3	0.386	1.00	0.050

REFERENCE ONLY

**NOTES:**

- 1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010

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